

Section 1 - Identification of The Material and Supplier

Ruakura Pty Ltd
Unit 2, 12 Blackmore Rd
Narellan, NSW 2567

Phone: 02 4648 2463
Fax: 02 4647 1565

Chemical nature: Complex blend of ingredients.
Trade Name: **Vacuum Pump Oil**
Product Use: Lubricating oil used in vacuum pumps.
Creation Date: **November, 2010**
This version issued: **May, 2025** and is valid for 5 years from this date.
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification**Statement of Hazardous Nature**

This product is classified as: Xn, Harmful. Xi, Irritating. Hazardous according to the criteria of SWA.

Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria. However, this is a C1 Combustible Liquid so must be stored and handled as specified in AS 1940 "The storage and handling of flammable and combustible liquids."

Risk Phrases: R66, R20/21, R36/38. Repeated exposure may cause skin dryness or cracking. Harmful by inhalation and in contact with skin. Irritating to eyes and skin.

Safety Phrases: S23, S26, S28, S36, S38, S24/25. Do not breathe mists. In case of contact with eyes, rinse immediately with plenty of water and contact a doctor or Poisons Information Centre. After contact with skin, wash immediately with plenty of soap and water. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin and eyes.

SUSMP Classification: None allocated.

ADG Classification: None allocated. Not a Dangerous Good under the ADG Code.

UN Number: None allocated

**GHS Signal word: WARNING.****HAZARD STATEMENT:**

- H227: Combustible liquid.
- AUH066: Repeated exposure may cause skin dryness or cracking.
- H312: Harmful in contact with skin.
- H315: Causes skin irritation.
- H320: Causes eye irritation.
- H332: Harmful if inhaled.

PREVENTION

- P102: Keep out of reach of children.
- P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
- P261: Avoid breathing fumes, mists, vapours or spray.
- P262: Do not get in eyes, on skin, or on clothing.
- P264: Wash contacted areas thoroughly after handling.
- P271: Use only outdoors or in a well ventilated area.
- P281: Use personal protective equipment as required.

RESPONSE

- P312: Call a POISON CENTER or doctor if you feel unwell.
- P362: Take off contaminated clothing and wash before reuse.
- P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352: IF ON SKIN: Wash with plenty of soap and water.
- P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

SAFETY DATA SHEET

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313: If skin irritation occurs: Get medical advice.

P337+P313: If eye irritation persists: Get medical advice.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog.

STORAGE

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If product can not be recycled, consider controlled incineration, or contact a specialist waste disposal company (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Honey coloured liquid.

Odour: Mild odour.

Major Health Hazards: harmful by inhalation and in contact with skin, irritating to eyes and skin, repeated exposure may cause skin dryness or cracking.

Potential Health Effects

Inhalation:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: Repeated exposure may cause skin dryness or cracking.

Eye Contact:

Short Term Exposure: This product is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Section 3 - Composition/Information on Ingredients

| Ingredients | CAS No | Conc, % | TWA (mg/m ³) | STEL (mg/m ³) |
|---|------------|---------|--------------------------|---------------------------|
| Zinc C ₁ -C ₁₄ alkyldithiophosphate | 68649-42-3 | 30-60 | not set | not set |
| Butylated phenol | no data | 10-30 | not set | not set |
| Ethylhexanol | no data | 5-10 | not set | not set |
| Calcium alkylated naphthalene sulfonate | no data | no data | not set | not set |
| Other non hazardous ingredients | secret | to 100 | not set | not set |

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no

SAFETY DATA SHEET

longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Quickly and gently blot away excess liquid. Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

Eye Contact: Quickly and gently blot material from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 20 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: This product is classified as a C1 combustible product. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product are likely to be irritating if inhaled.

Extinguishing Media: Suitable extinguishing media are carbon dioxide, dry chemical, foam, water fog.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. Cool closed, undamaged containers exposed to fire with water spray.

Flash point: Approx 100°C

Upper Flammability Limit: No data.

Lower Flammability Limit: No data.

Autoignition temperature: No data.

Flammability Class: Not flammable (GHS); C1 combustible (AS 1940)

Section 6 - Accidental Release Measures

Accidental release: This product is sold in small packages, and the accidental release from one of these is not usually a cause for concern. For minor spills, refer to product label for specific instructions. No special protective clothing is normally necessary because of this product. However it is good practice to wear latex gloves when handling injectables. In the event of a major spill, prevent spillage from entering drains or water courses and call emergency services.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Note that this product is combustible and therefore, for Storage, meets the definition of Dangerous Goods in some states. If you store large quantities (tonnes) of such products, we suggest that you consult your state's Dangerous Goods authority in order to clarify your obligations regarding their storage.

Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Keep containers of this product in a well ventilated area. Make sure that the

SAFETY DATA SHEET

product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits **TWA (mg/m³)** **STEL (mg/m³)**

Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: rubber, PVC.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Eyebaths or eyewash stations and safety deluge showers should be provided near to where this product is being used.

Section 9 - Physical and Chemical Properties:

| | |
|---|--|
| Physical Description & colour: | Honey coloured liquid. |
| Odour: | Mild odour. |
| Boiling Point: | Not available. |
| Freezing/Melting Point: | No specific data. Liquid at normal temperatures. |
| Volatiles: | No specific data. Expected to be low at 100°C. |
| Vapour Pressure: | Negligible at normal ambient temperatures. |
| Vapour Density: | No data. |
| Specific Gravity: | 1.03 at 15.6°C |
| Water Solubility: | Insoluble. |
| pH: | No data. |
| Volatility: | Negligible at normal ambient temperatures. |
| Odour Threshold: | No data. |
| Evaporation Rate: | No data. |
| Coeff Oil/water Distribution: | No data |
| Viscosity: | 40 centistokes at 40°C, 7 centistokes at 100°C |
| Autoignition temp: | No data. |

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated.

Incompatibilities: strong acids, strong bases, strong oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and smoke. Water is also formed. May form oxides of sulfur (sulfur dioxide is a respiratory hazard) and other sulfur compounds. Most will have a foul odour. May form oxides of phosphorus and other phosphorus compounds. Calcium and zinc compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: Polymerisation reactions are unlikely; they are not expected to occur.

SAFETY DATA SHEET

Section 11 - Toxicological Information

Local Effects:**Target Organs:** There is no data to hand indicating any particular target organs.

Classification of Hazardous Ingredients

Ingredient

Risk Phrases

No ingredient mentioned in the HSIS Database is present in this product at hazardous concentrations.

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable, consider controlled incineration, or landfill.

Section 14 - Transport Information

UN Number: This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

| | |
|---------------------|---|
| ADG Code | Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition) |
| AICS | Australian Inventory of Chemical Substances |
| SWA | Safe Work Australia, formerly ASCC and NOHSC |
| CAS number | Chemical Abstracts Service Registry Number |
| Hazchem Code | Emergency action code of numbers and letters that provide information to emergency services especially firefighters |
| IARC | International Agency for Research on Cancer |
| NOS | Not otherwise specified |
| NTP | National Toxicology Program (USA) |
| R-Phrase | Risk Phrase |
| SUSMP | Standard for the Uniform Scheduling of Medicines & Poisons |
| UN Number | United Nations Number |

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)
Copyright © Kilford & Kilford Pty Ltd, May, 2025.

<http://www.kilford.com.au/> Phone (02)9251 4532

SAFETY DATA SHEET